

Drying Tumblers

190 Pound Capacity

Refer to Page 3 for Model Numbers

Parts

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

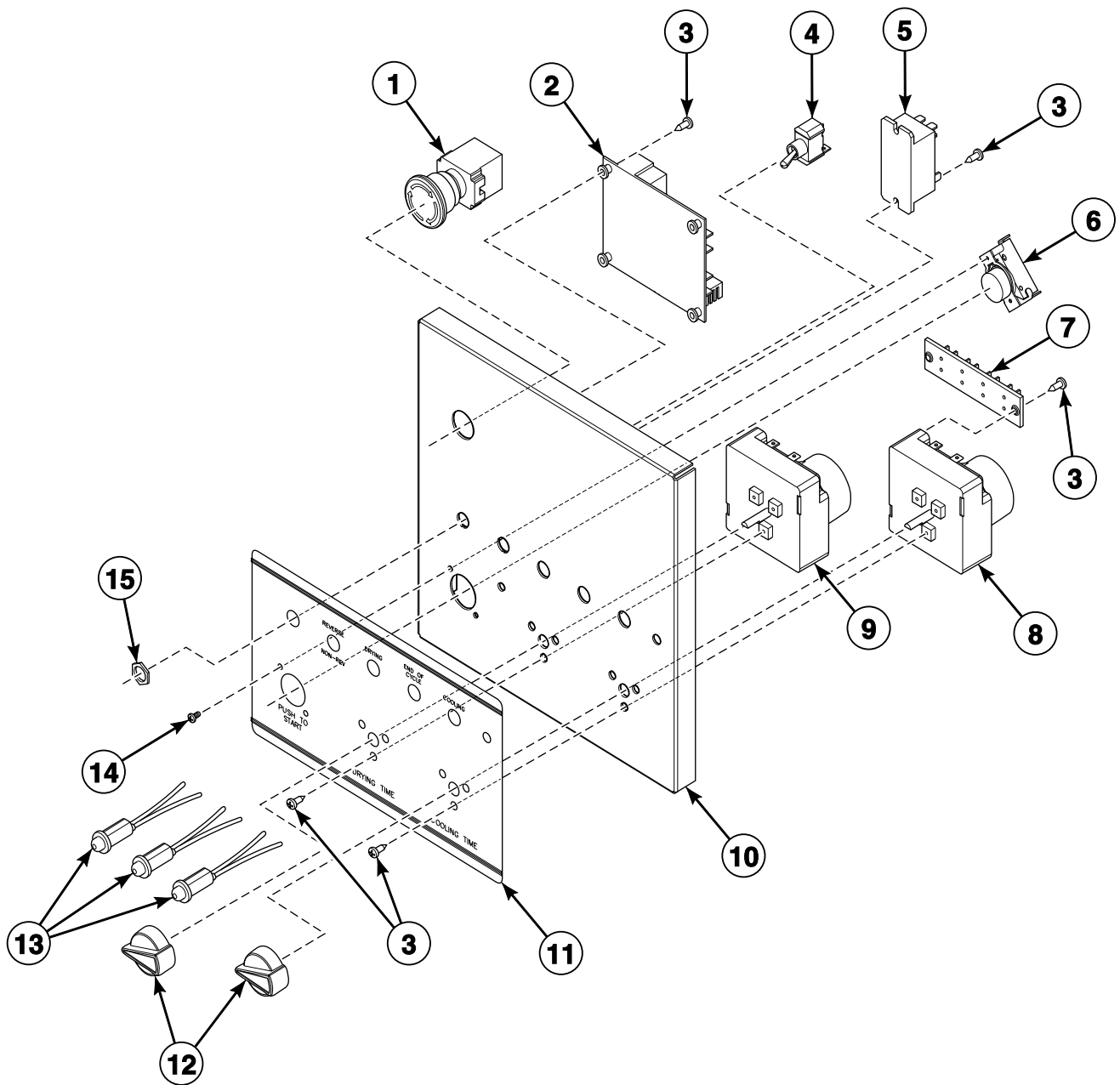
When calling or writing about your product, be sure to mention model and serial numbers.

Model Identification

Information in this manual is applicable to these tumbler models:

HD190

2 Timer Control Panel Assembly

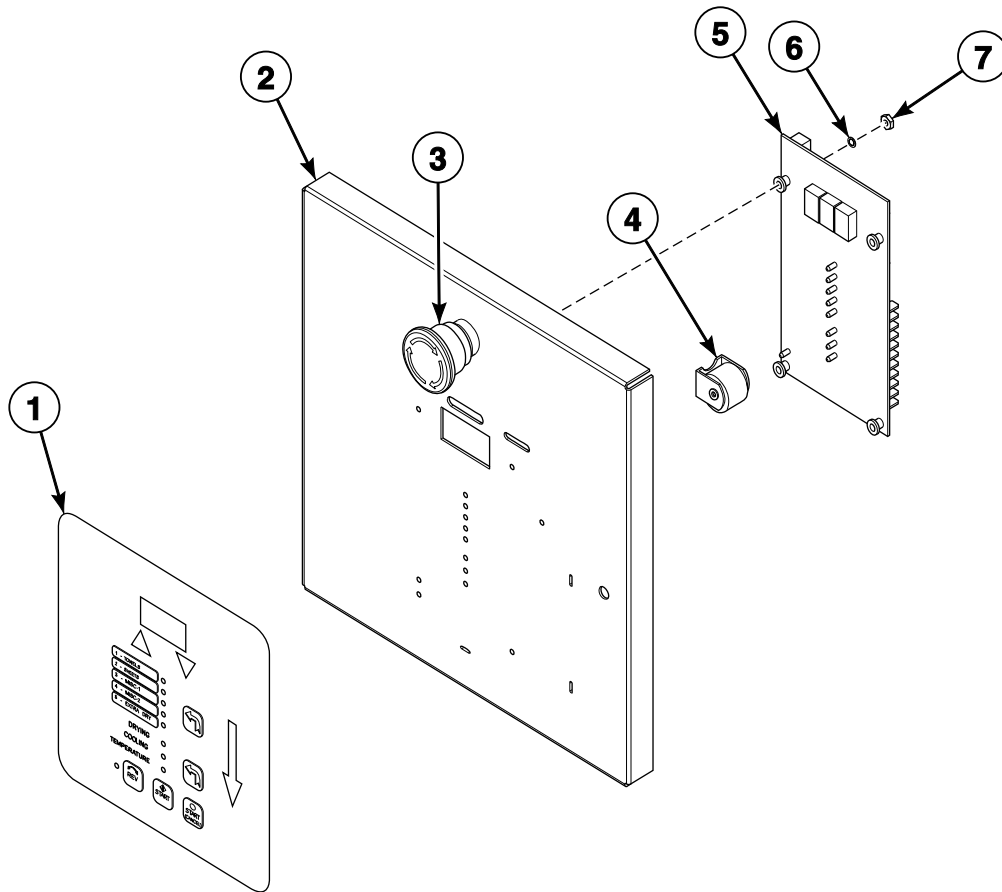


TMB2434P_D0880

2 Timer Control Panel Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	TU15724	Button Plug	7/8 inch; 60 Hertz
	TU1980P	Thermostat	
1	TU14435	Emergency Stop Button Kit	50 Hertz
2	TU12874P	Reversing Timer	
3	TU7733	Screw	8-18 x 1/2 inch; Self-drilling
4	FG147P	Toggle Switch	
5	F1300P	Relay	24 Volt
6	TU9028	Pushbutton Switch	
7	TU8629	Terminal Board	
8	TU12933P	Timer	15 minute
9	TU12932P	Timer	60 minute
10	TU15406WHT	Control Panel Weldment Assembly	
11	TU15459	2 Timer Nameplate	
12	TU2555	Knob	
13	TUT316	LED Light Assembly	24 Volt
14	ET208	Screw	6-32 x 1/4 inch; Binding head
15	TU3805	Nut	15-32; Hex

DMP Control Panel Assembly

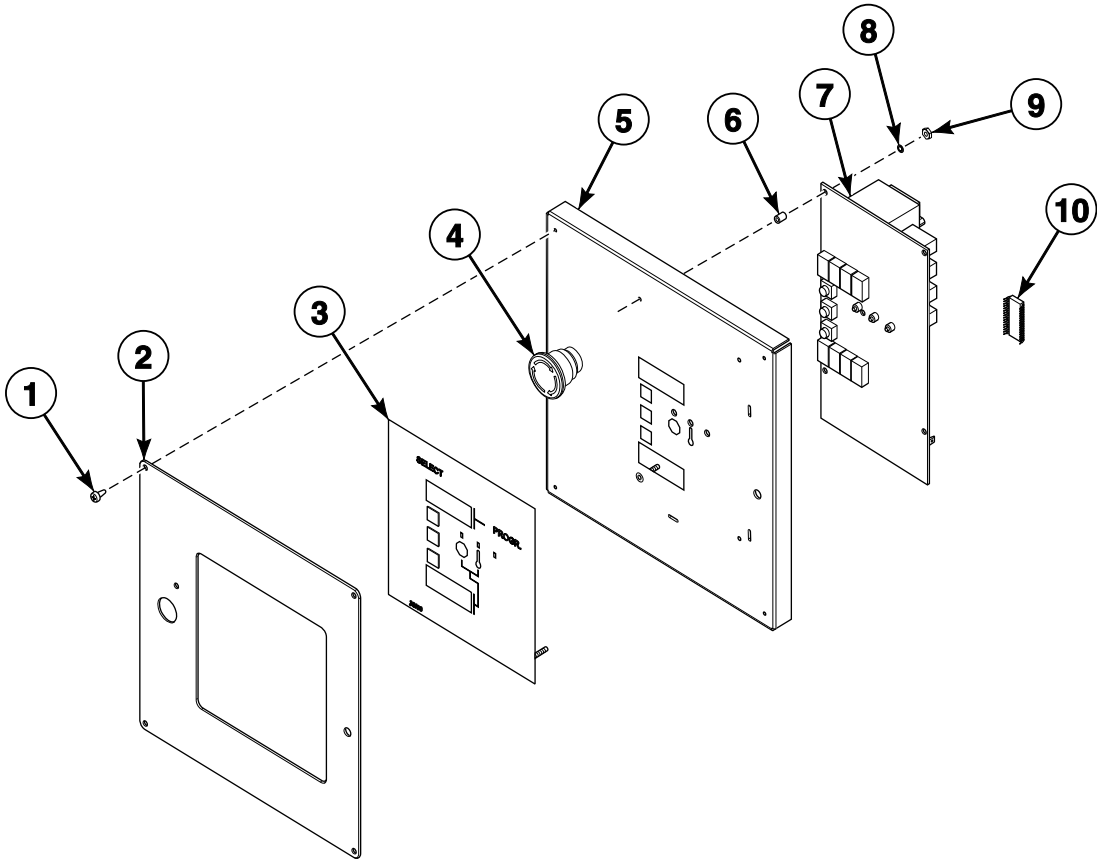


TMB2435P_D0880

DMP Control Panel Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	TU15724	Button Plug	7/8 inch; 60 Hertz
	TU11991K	Thermistor Kit	
1	44039401	Membrane Switch	Coin
	44037901P	Membrane Switch	OPL DMP; Right side; Down
2	TU14469WHT	DMP Control Panel Weldment Assembly	
3	TU14435	Emergency Stop Button Kit	50 Hertz
4	TU14137	Buzzer	24 Volt
5	TU14404P	Controller	OPL/Coin
6	M270	Washer	6; Internal tooth; Lock
7	02788	Nut	6-32; Hex

Pro and ProHC Control Panel Assembly



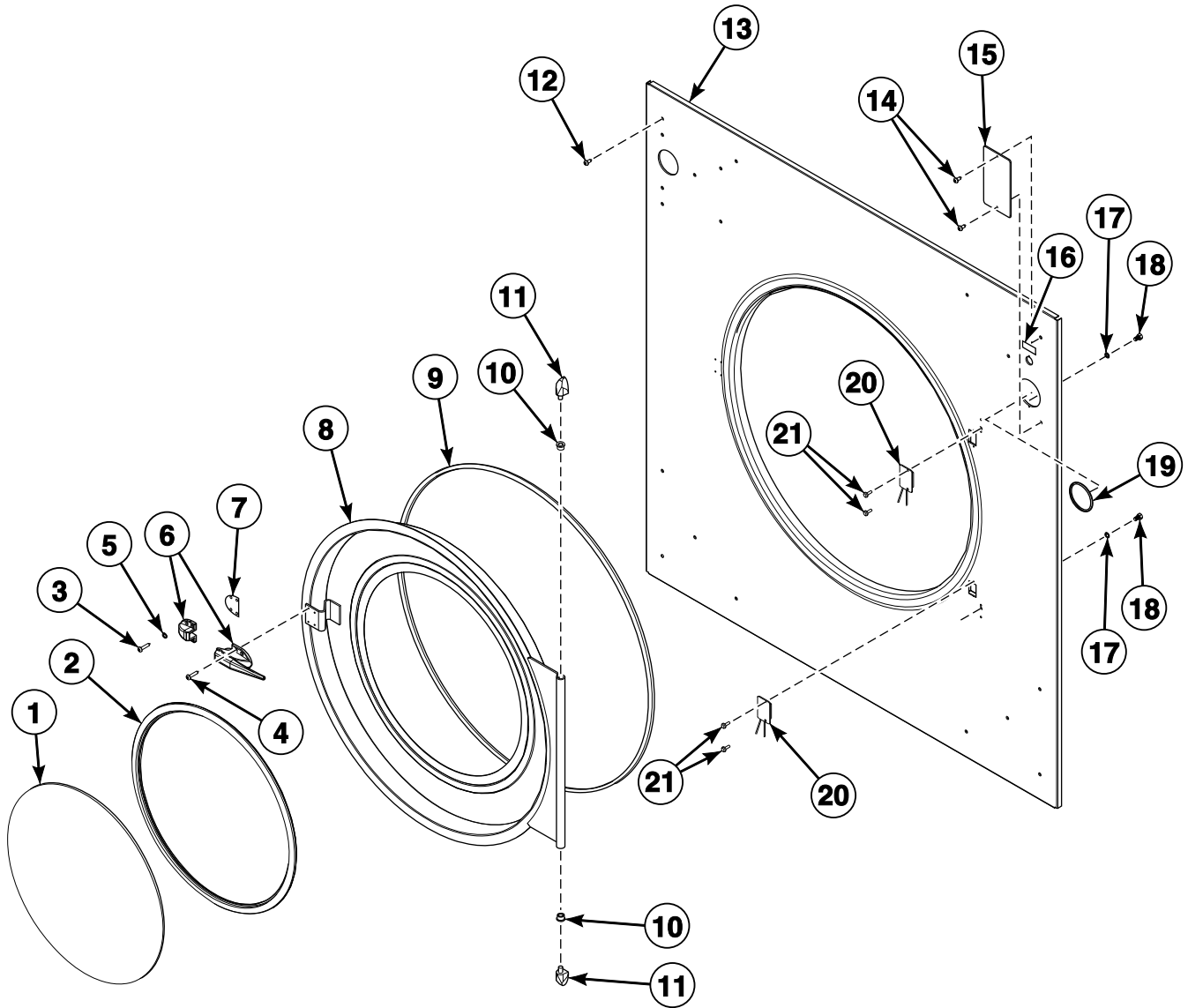
TMB2436P_D0880

Pro and ProHC Control Panel Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	TU15724	Button Plug	7/8 inch; 60 Hertz
	254/00072/10	Temperature Sensor	Pro control
	254/00071/10	Temperature and Humidity Sensor	ProHC control
1	M261	Screw	8-32
2	TU14727WHT	Control Panel Cover Plate	
3	254/00039/00	Operating Touchpad	Pro control
	254/00018/00	Control Label	ProHC control
4	TU14435	Emergency Stop Button Kit	50 Hertz
5	TU14442WHT	Control Cover Assembly	
6	N/A	Spacer	
7	254/00070/00P	Control Board	
8	M270	Washer	
9	02788	Nut	6-32
10	TU14452	Pro/ProHC EPROM Chip	

N/A = Part no longer available

Front Panel Assembly



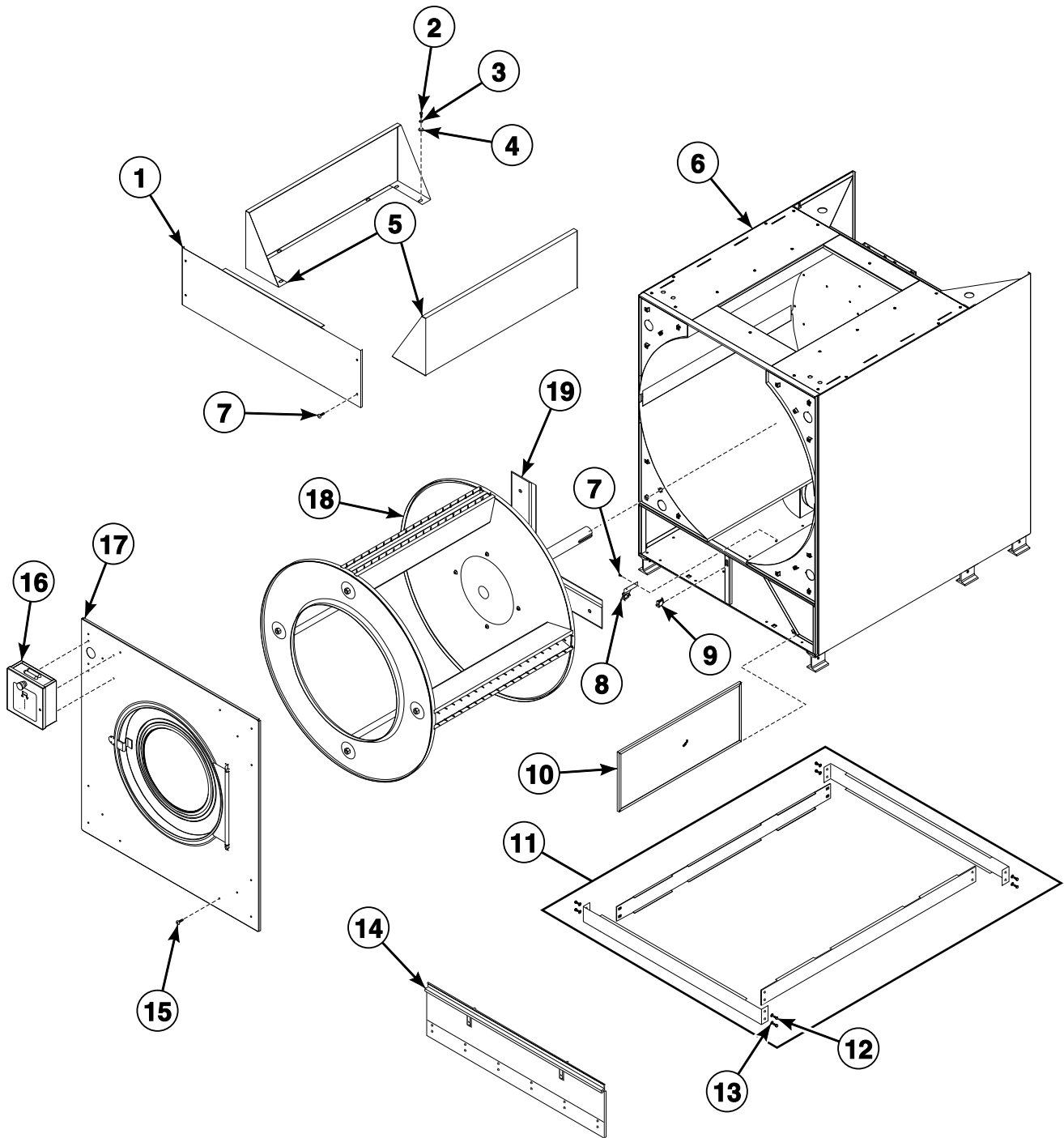
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Front Panel Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	TU6030	Temperature Control Assembly	
	TU15966	Door Gasket	
	MD-00337-0	Reed Switch Magnet	For item 20
	TU14360WHT	Front Panel Assembly	Specify color
1	TU15107P	Door Glass	20 1/4 inch
	N/A	Door Glass	
2	TU15966	Door Gasket	
3	TU2687	Screw	8; Phillips head
4	JA-51604	Screw	8-32; Pan head
5	F431106	Washer	8; E.T.
6	TUA2319H	Door Latch	With keeper
7	TU5503	Door Latch Spacer	
8	N/A	Basket Door	Specify color
9	TU5288P	Door Seal	103.6 inches
10	PIF172	Hinge Bushing	
11	TU2236	Hinge Post	
12	TU3209	Screw	14; Pan head
13	TU14359WHT	Front Panel Assembly	Specify color
14	TU7733	Screw	8 x 1/2; Large; For DMP and ProHC models
15	TU15525WHT	Front Panel Cover Plate	Specify color; For DMP and ProHC models
16	TU5458	Temperature Nameplate	
17	TU3212	Washer	5/16
18	TU2836	Screw	5/16-18; Hex head
19	TU2641	Thermometer Gasket	
20	ESA-00862-0P	Reed Switch Assembly	
21	SB-00975-0	Screw	6-32

N/A = Part no longer available

Front View



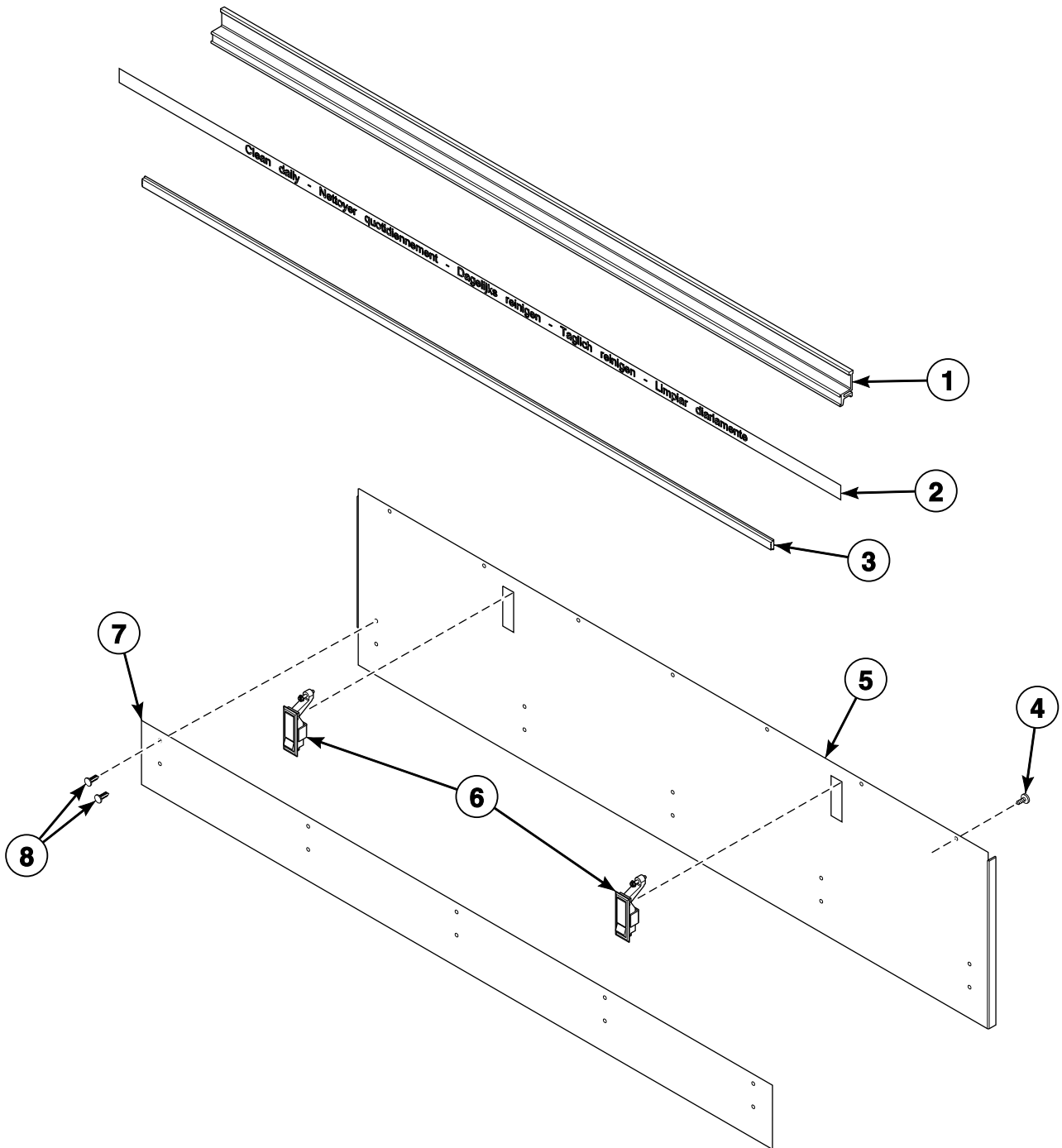
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Front View

REF	PART NO.	DESCRIPTION	COMMENTS
	MTR316	Motor	208-240 Volt/60 Hertz/3 Phase models with 6.0/5.4 Amp and 1750 rpm; 440-480 Volt/60 Hertz/3 Phase models with 2.7 Amp and 1750 rpm; 220, 380 Volt/50 Hertz/3 Phase models with 6.0/3.4 Amp and 1425 rpm; 240, 415 Volt/50 Hertz/3 Phase models with 5.5/3.2 Amp and 1425 rpm
	TU13521P	Contactator	208-240 Volt
	TU14684P	Contactator	340-600 Volt
	TU13516P	Contactator	24 Volt coil
	EA-11617-0	Thermostat	330 degree
	TUX603P	Belt	Double V
1	TU14490	Upper Front Valance Plate	
2	TU3246	Screw	3/8-16
3	VSB134	Washer	3/8
4	M400081	Washer	3/8; Flat
5	TU14489WHT	Upper Side Valance Plate	
6	N/A	Jacket Weldment Assembly	
7	TU7733	Screw	8; Self-drilling
8	ESA-00961-0	Switch Assembly	
9	EA-11621-0	Lint Door Switch	
10	TUX572	Lint Screen Assembly	
11	N/A	Skirt	Optional
12	F430923	Screw	8 required
13	F431100	Washer	8 required
14	TU14537P	Lint Door Assembly	
15	TU6854	Screw	14; S.M.
16	TU14542	DMP Control Assembly	
17	TU14360WHT	Front Panel Assembly	
18	N/A	Basket Assembly	
19	TUX636	Spider	

N/A = Part no longer available

Lint Door Assembly

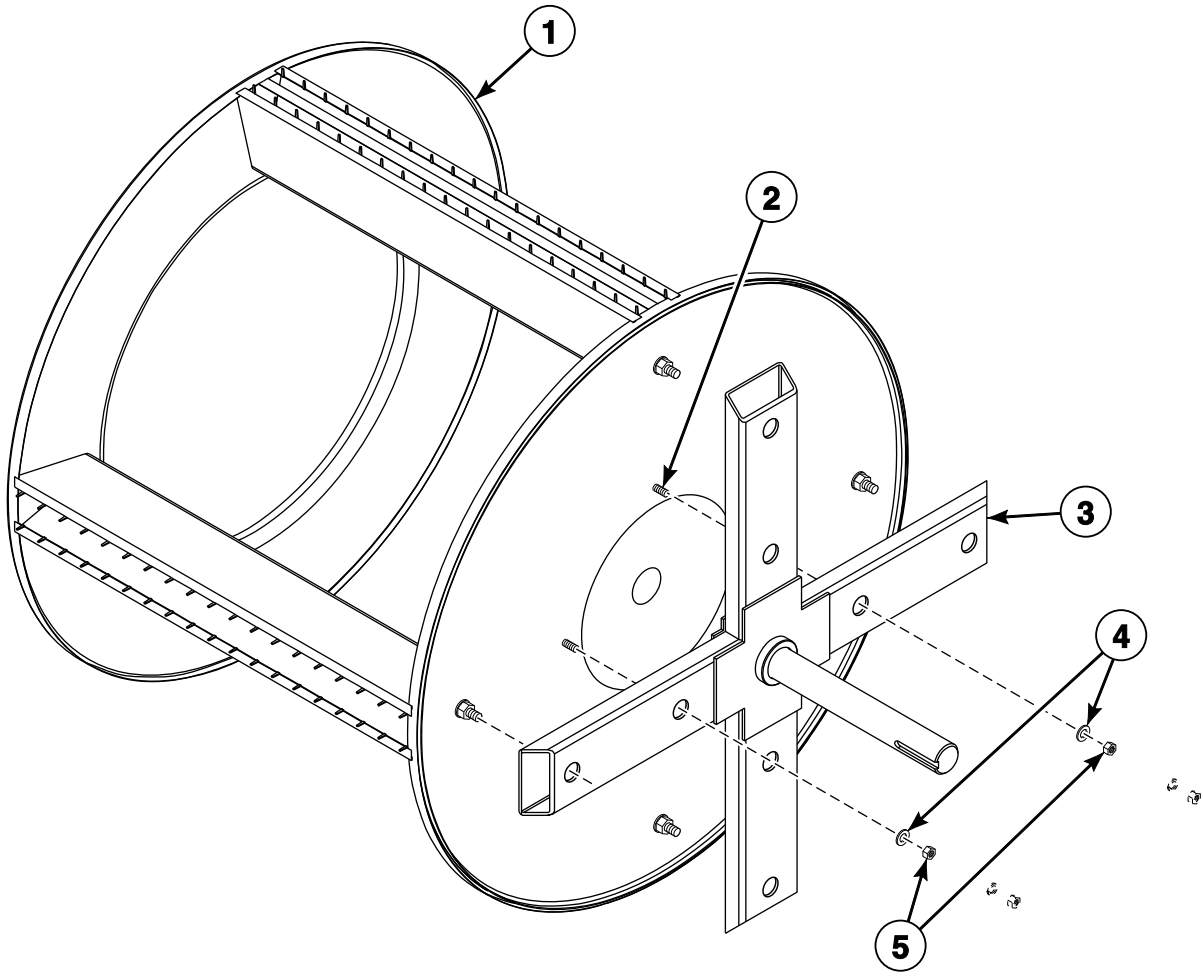


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Lint Door Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	TU14529	Lint Door Handle	
2	TU15410	Clean Lint Screen Label	
3	TU14530	Rubrail Trim	
4	M405188	Screw	Pancake
5	TU14357	Lint Door Assembly	Specify color
6	LA-00124-0P	Trigger Lock Latch	
	LA-00123-0P	Trigger Lock Latch	
7	TU14640	Lint Door Kickplate	
8	SB-00949-0	Kickplate Fastener	

Basket and Spider Assembly



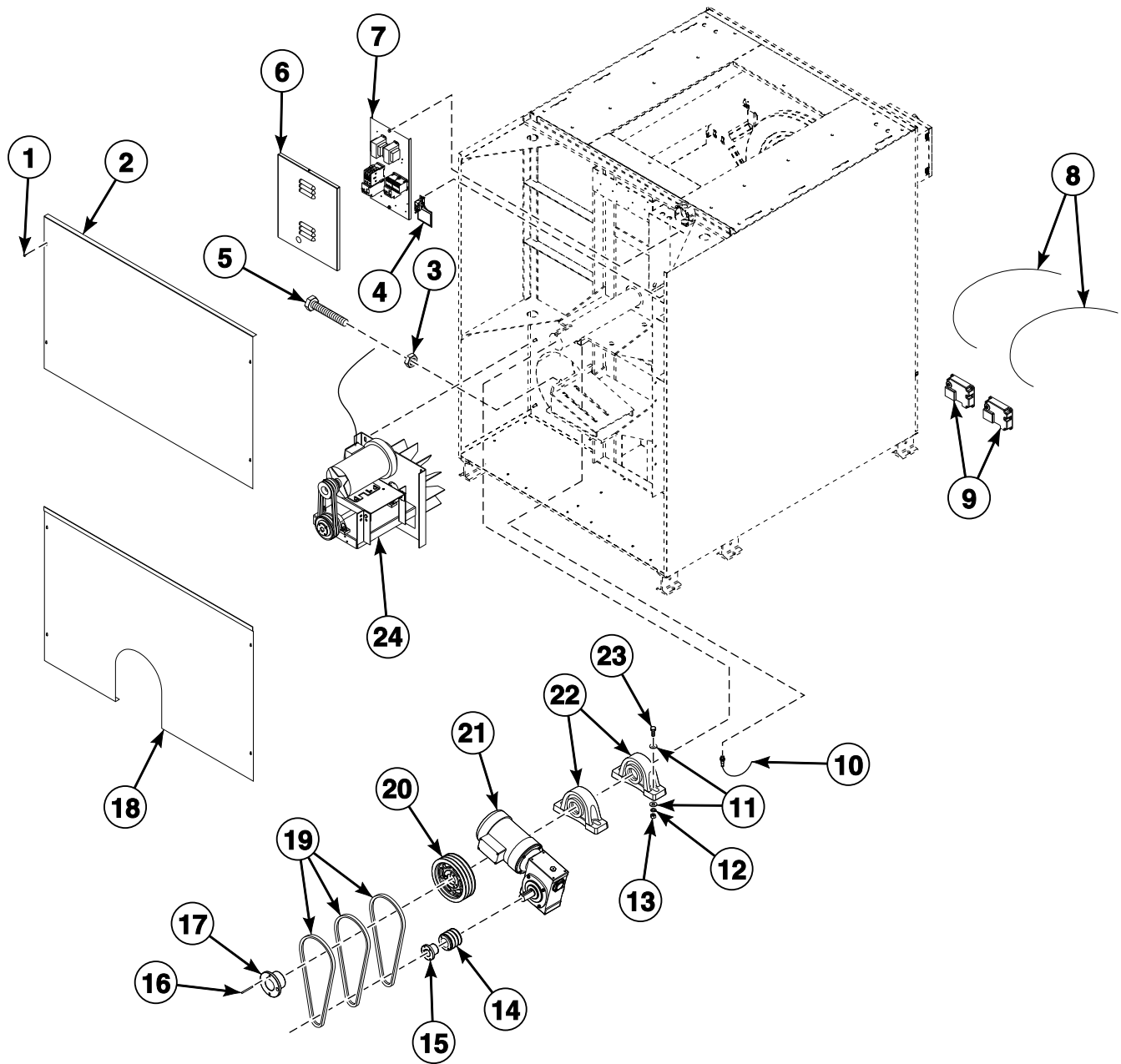
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Basket and Spider Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	TUX599	Spider Assembly	
	TUX636	Spider	
1	TUX103	Basket	
2	TUX285	Screw	1/2-13
3	TUX636	Spider	
4	TU2831	Washer	1/2
5	TU10686	Nut	1/2-13; Hex

NOTE: 3/4 inch nut and washer used to attach spider are part of basket assembly.

Rear View



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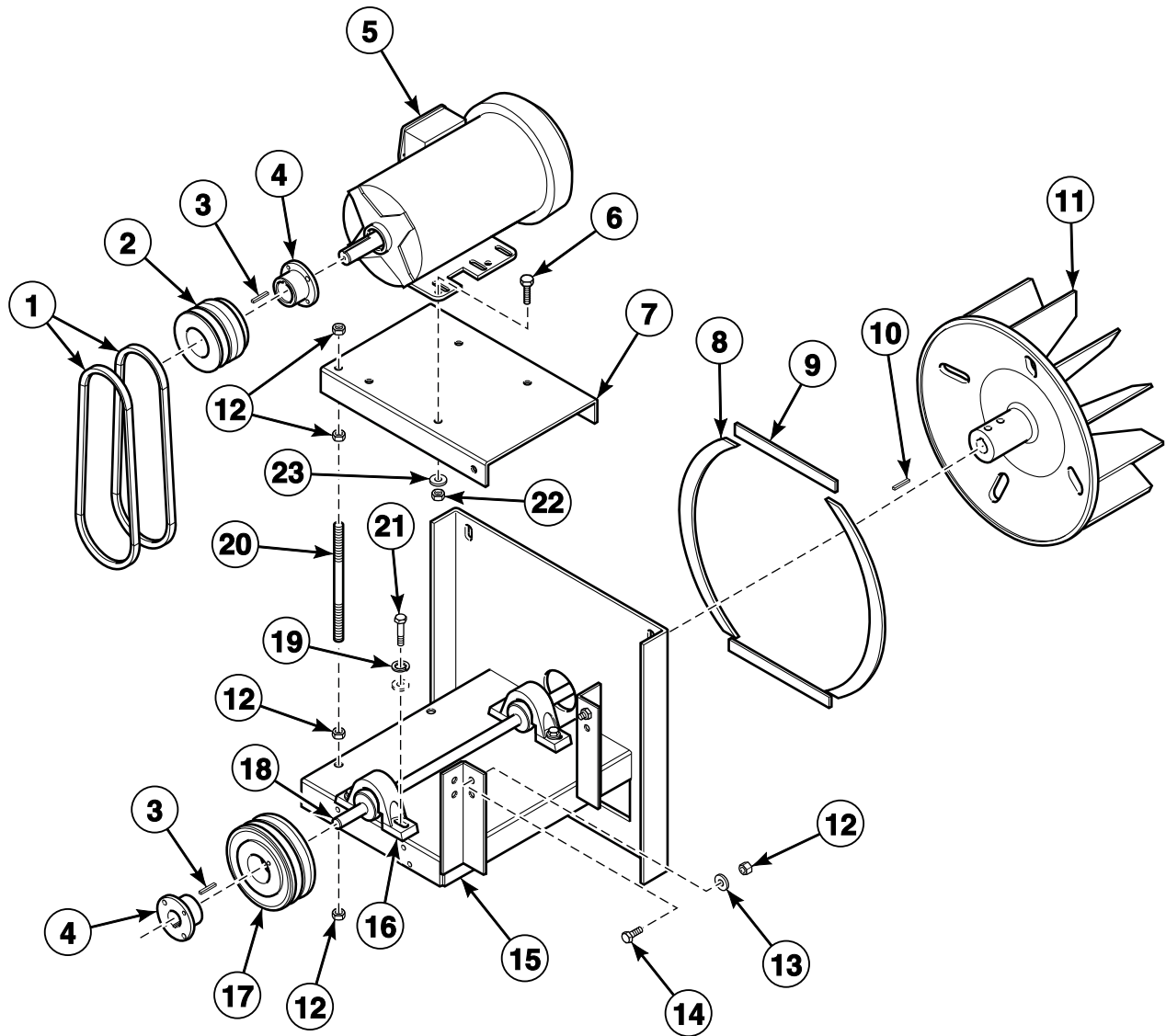
Rear View

REF	PART NO.	DESCRIPTION	COMMENTS
	TU15508	Sheave	60 Hertz
	TUX602	Basket Sheave	50 Hertz
	TUX595	Sheave	For gear motor
	TU15506	Bushing	For TUX595 Gear Motor Pulley
	TUX576	Bushing	
1	TU7733	Screw	8-18 x 1/2; Self-drilling
2	N/A	Upper Rear Cover Plate	
3	TU2881	Nut	5/8-18
4	TU8206	Air Switch Kit	
5	TUX575	Adjustment Rod Weldment	
6	N/A	Rear Control Panel Cover	
7	N/A	Control Panel	Reversing
8	GA-00803-0	Suppression Lead	Gas models
9	GA-11007-0P	Igniter Module	CE models
	GA-00765-0P	Igniter Module	Non-CE models
10	70274001P	Rotation Sensor	
11	TU14455	Washer	3/4; Flat; 13/16 inch ID
12	TUX426	Washer	3/4
13	F430207	Nut	3/4-10; Hex
14	TU16042	Sheave	3.3 inch diameter
15	N/A	Bushing	
16	TUX577	Key	5/8 inch
17	TUX576	Bushing	SK-2 1/2
18	TUX578	Lower Rear Guard Plate	
19	TU16091	Belt	BX47; 60 Hertz
	TU16085	Belt	BX46; 50 Hertz
20	N/A	Sheave	8.6 inch diameter; 60 Hertz
	N/A	Sheave	8.0 inch diameter; 50 Hertz
21	TUX594P	Gearbox	
	TUX607	Gear Reducer	Without motor
22	TUX218	Pillow Block Bearing	2 15/16 inch
23	N/A	Screw	Cap; Hex head; 3/4-10 x 3
24	MTR316	Motor	2P

N/A = Part no longer available

NOTE: For overload heater information, refer to Installation Manual.

Fan Motor Assembly



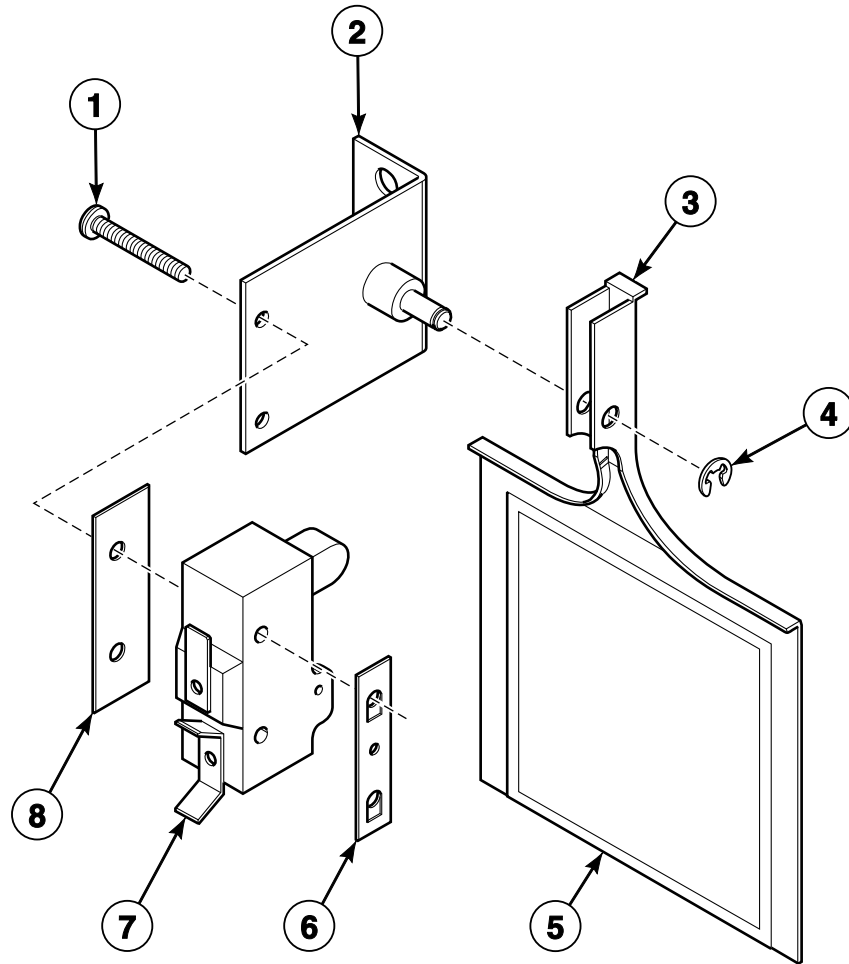
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Fan Motor Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	TU6723	Lock Bushing	
	TUX459	Belt	
1	TUX640	Fan Belt	60 Hertz
	TUX639	Fan Belt	50 Hertz
2	C000472P	Motor Pulley	3.2 inch diameter; 60 Hertz
	N/A	Sheave	3.6 pitch; 50 Hertz
3	TUD0187	Key	3/16 inch square x 2 1/2 inch long
4	F280214	Motor Bushing	7/8 - H
5	MTR309	Motor	208-240 Volt/60 Hertz/3 Phase models with 13.0 Amp; 440-480 Volt/60 Hertz/3 Phase models with 6.5 Amp; 3450 rpm; 5 Hp; ODP enclosure
	MTR311	Motor	208-240 Volt/60 Hertz/3 Phase models with 13.4-12.4 Amp; 440-480 Volt/60 Hertz/3 Phase models with 6.2 Amp; 3474 rpm; 5 Hp; TEFC enclosure
	MTR293	Motor	220, 380 Volt/50 Hertz/3 Phase models with 12.6/7.3 Amp; 240, 415 Volt/50 Hertz/3 Phase models with 11.7/6.7 Amp; 2900 rpm; 5 Hp; ODP enclosure
6	M400057	Screw	5/16-18; Hex head
7	TU4706	Motor Mount Plate	
8	TU2473P	Motor Mount Gasket	Cork; Curved
9	TU2474	Motor Mount Gasket	Cork; Straight
10	TU5241	Key	3/16 inch square x 1 inch long
11	TUX220	Induction Fan	15 inch diameter
12	TU4787	Nut	3/8-16; Hex
13	M400081	Washer	3/8 inch; Flat
14	TU3246	Screw	3/8-16; Hex head
15	TU14336	Motor Mount Assembly	
16	TUX429	Pillow Block	7/8 inch
17	TUX222	Sheave	5 inch diameter
18	TUX428	Fan Shaft	7/8 inch
19	VSB134	Washer	3/8; Lock
20	TU1950	Motor Support Rod	
21	OP380	Screw	3/8-16; Hex head
22	70142	Nut	5/16-18
23	M400013	Washer	5/16; Lock

N/A = Part no longer available

Air Switch Assembly

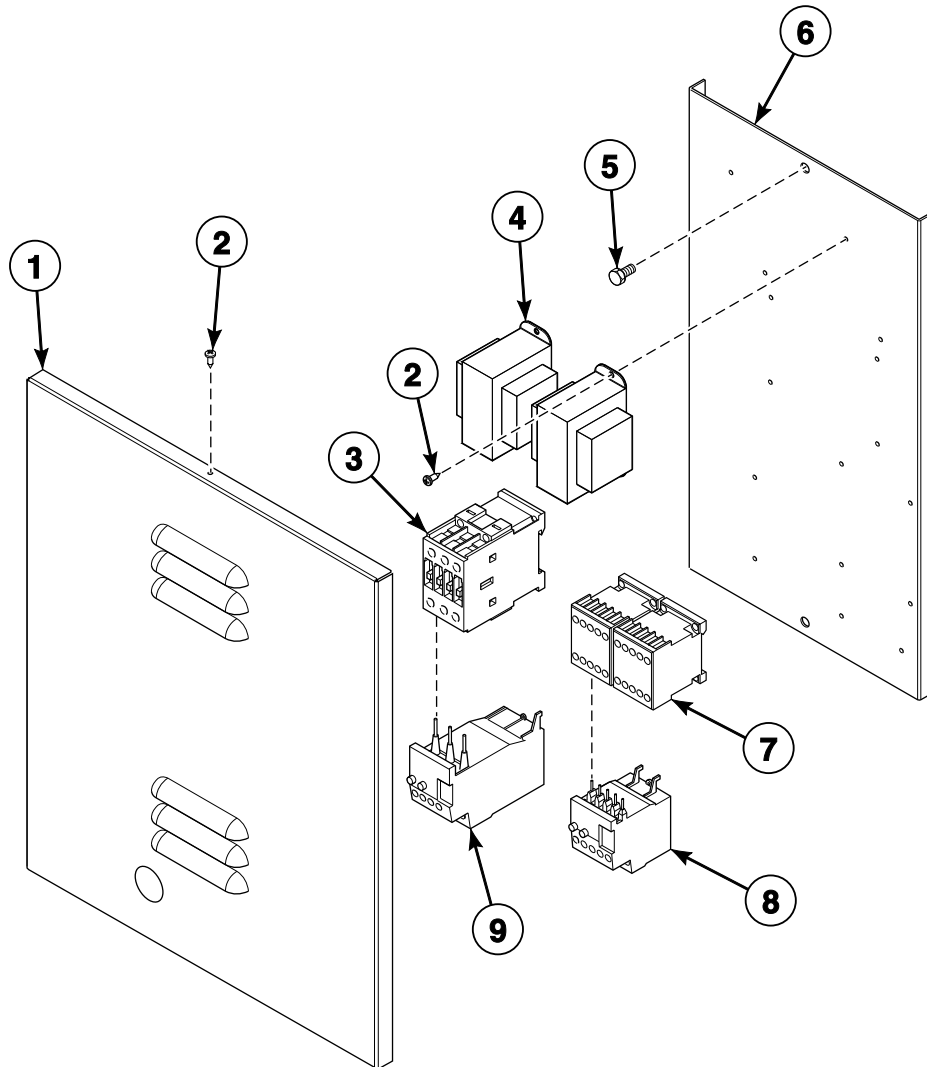


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Air Switch Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	TU8206	Air Switch Kit	
	TU7733	Screw	8 x 1/2 S.M.S.
1	TU3219	Screw	6 x 1 S.M.S.
2	TU8171	Air Switch Mounting Bracket	
3	TU2463	Actuator Arm	
4	F888	E-Ring	
5	TU3476	Label	
6	TU1771	Nut	6; Tinnerman
7	TU14482	Microswitch	
8	TU1770	Air Switch Insulator	

Reversing Control Panel Assembly



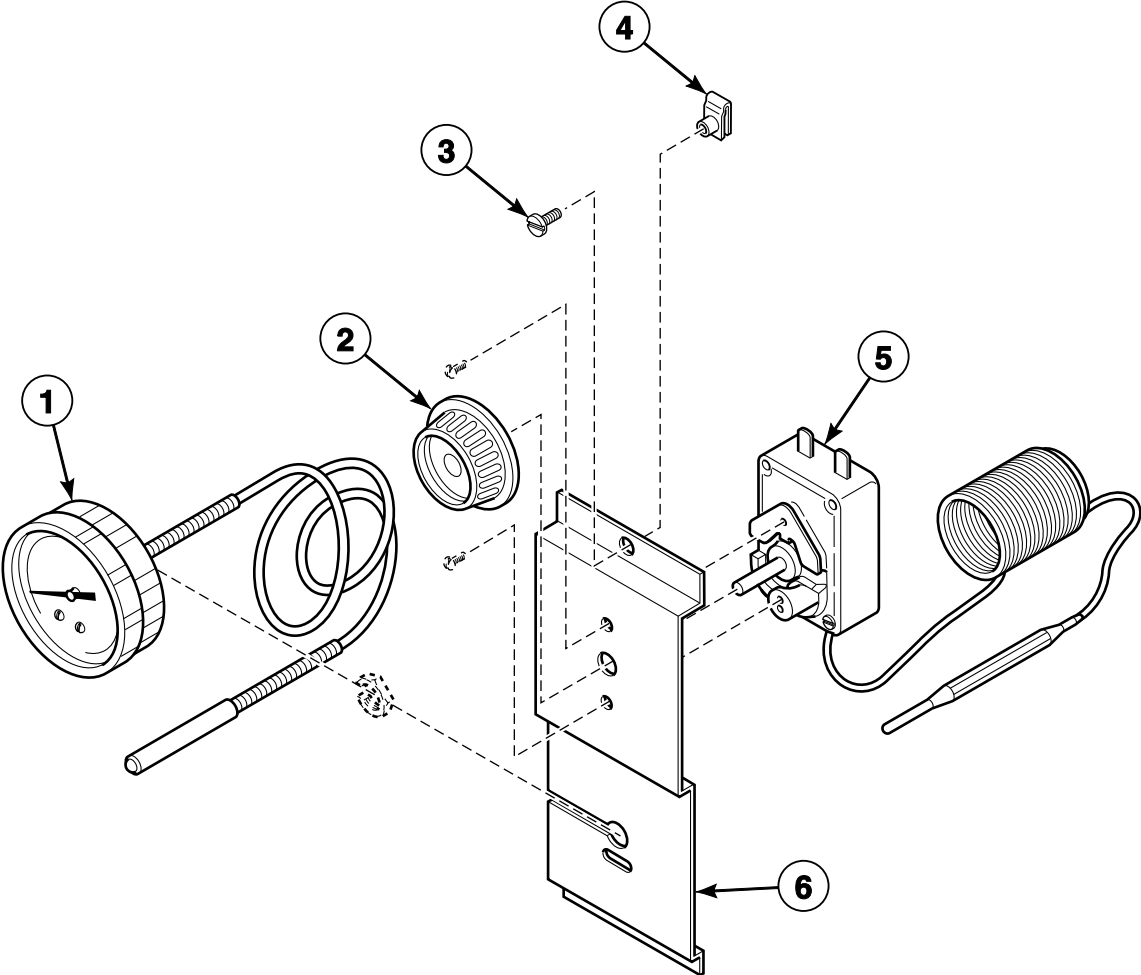
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Reversing Control Panel Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Rear Control Panel Cover	
2	TU7733	Screw	8; Self-drilling
3	TU14684P	Contactor	Motor
4	TU13802P	Transformer	
5	02422	Screw	1/4-20
6	N/A	Mounting Plate	
7	EA-00685-0P	Reversing Contactor	
8	TU14706P	Overload	Reversing
9	TU14707	Overload	Motor

N/A = Part no longer available

Temperature Assembly

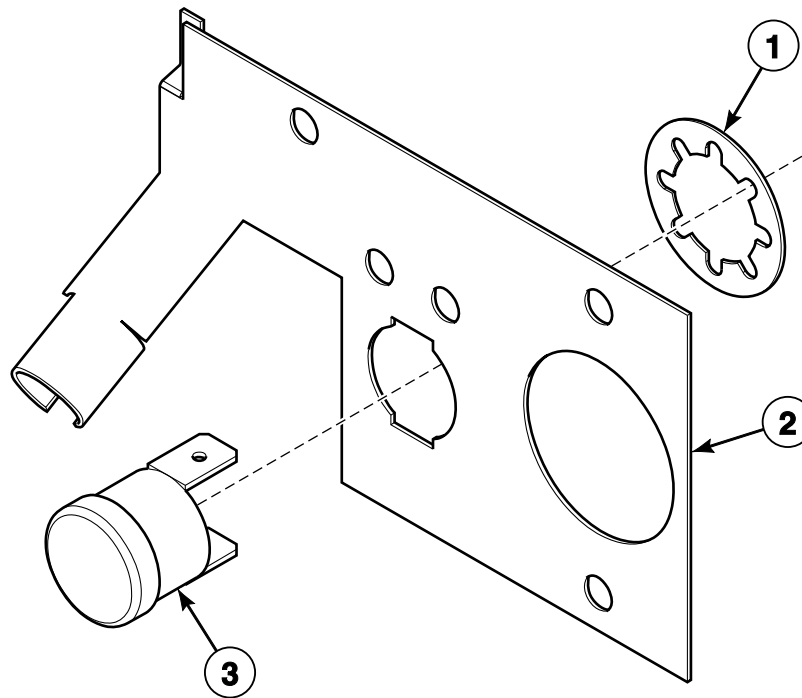


TMB2425P_D0880

Temperature Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	TU3816	Lens	Texas Gage ONLY
	TU8475	Lens Replacement	Marshalltown Inst. ONLY
	TU13213	Lens	Weiss; Consult factory
	TU6030	Temperature Control Assembly	Items 1, 5 and 6
1	TU3593	Thermometer	
2	TU490	Thermostat Knob	Fahrenheit
	TU491	Thermostat Knob	Centigrade
3	TU3209	Screw	14 x 5/8 inch S.M.S.; Package of 6
4	LB74	Nut	14; Tinnerman; Package of 6
5	TU1980P	Thermostat	
6	TU5530	Mounting Bracket	

2 Timer Sensor Assembly

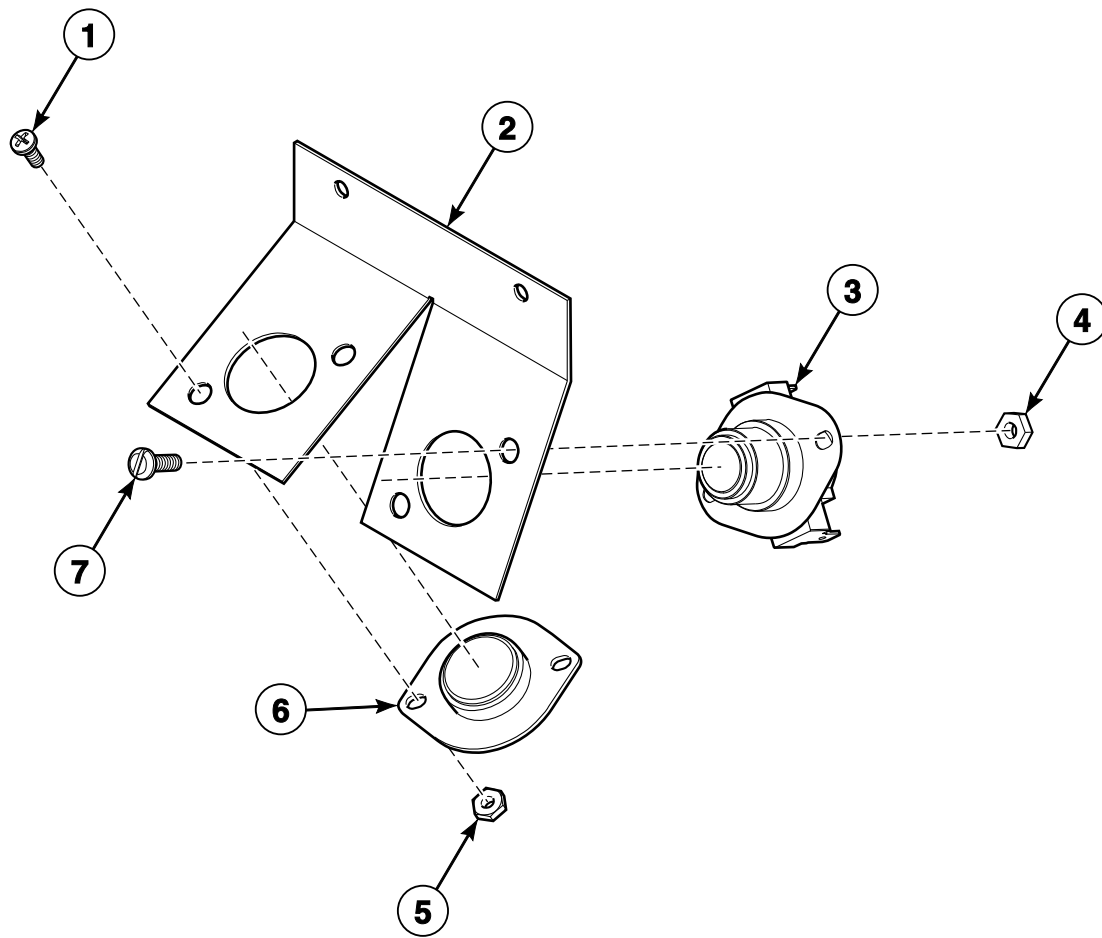


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2 Timer Sensor Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	TU6029	Thermostat Assembly	
	EA-00411-0	Temperature Switch	220 degree
1	TU3801	Nut	Speed; C18784-010-4
2	TU2486	Thermostat Mounting Bracket	
3	TU2477	Thermostat	AR594

DMP Thermostat Assembly

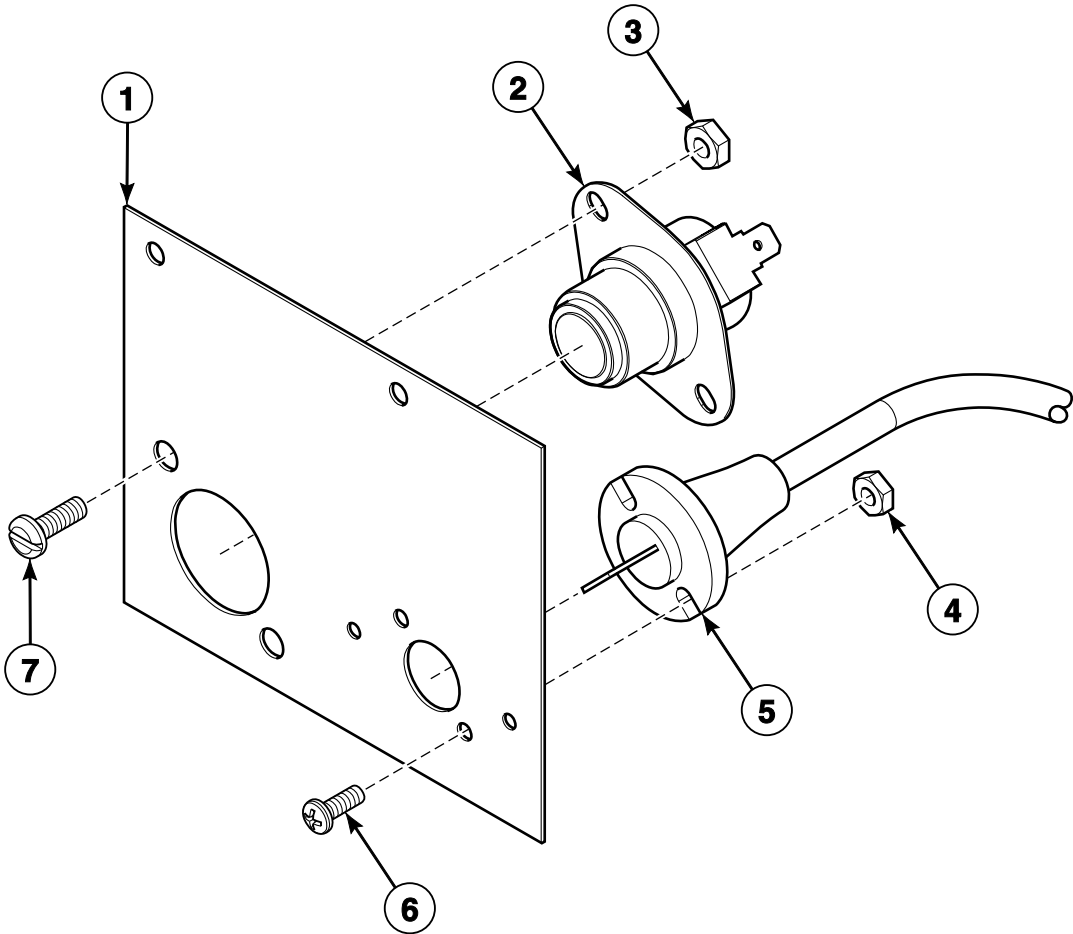


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DMP Thermostat Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	EA-00411-0	Temperature Switch	220 degree
	TU2477	Thermostat	
1	SB-00952-0	Screw	6-32 x 3/8
2	CA-13172-0	High Limit Switch Bracket	
3	EA-00411-0	Temperature Switch	220 degree
4	TU3266	Nut	8-32; Hex
5	02788	Nut	6-32; Hex
6	TU11991K	Thermistor Kit	
7	SB-00828-0	Screw	8-32 x 1/2

Pro Sensor Assembly



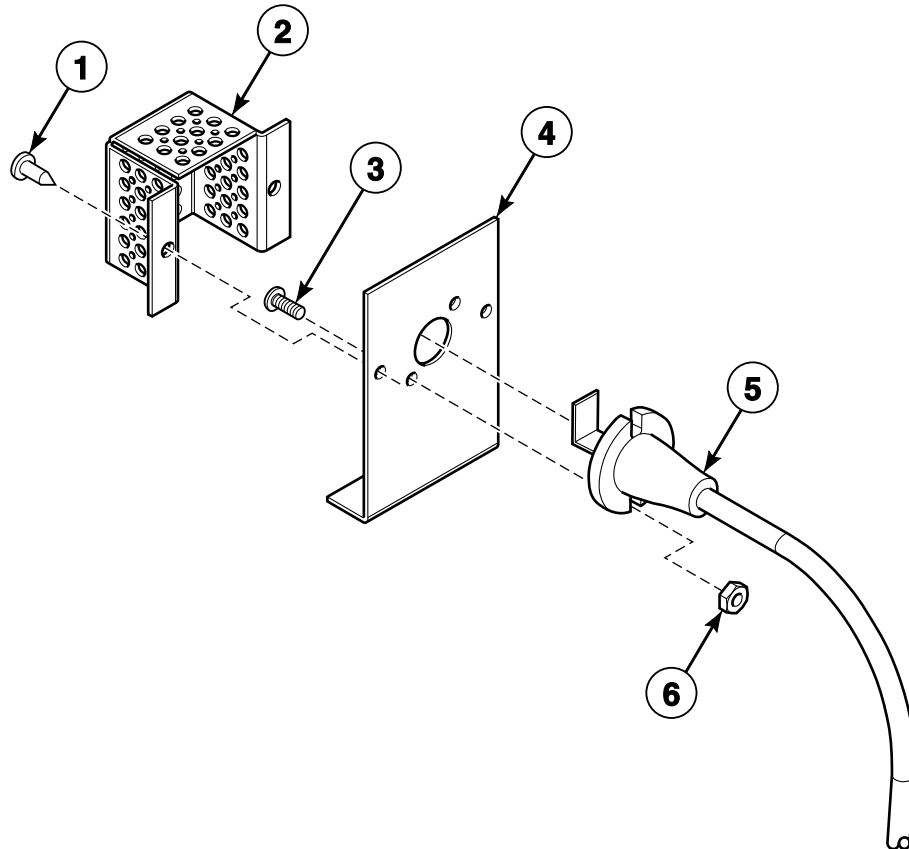
TMB2430P_D0880

Pro Sensor Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	TU15464	Sensor Assembly	
1	N/A	Thermostat	AR594
2	EA-00411-0	Temperature Switch	220 degree
3	TU3266	Nut	8-32; Hex
4	02788	Nut	6-32; Hex
5	254/00072/10	Temperature Sensor	
6	SB-00952-0	Screw	6-32 x 3/8; Phillips head
7	SB-00828-0	Screw	8-32 x 1/2; Machine; Pan head

N/A = Part no longer available

ProHC Sensor Assembly - Upper Assembly

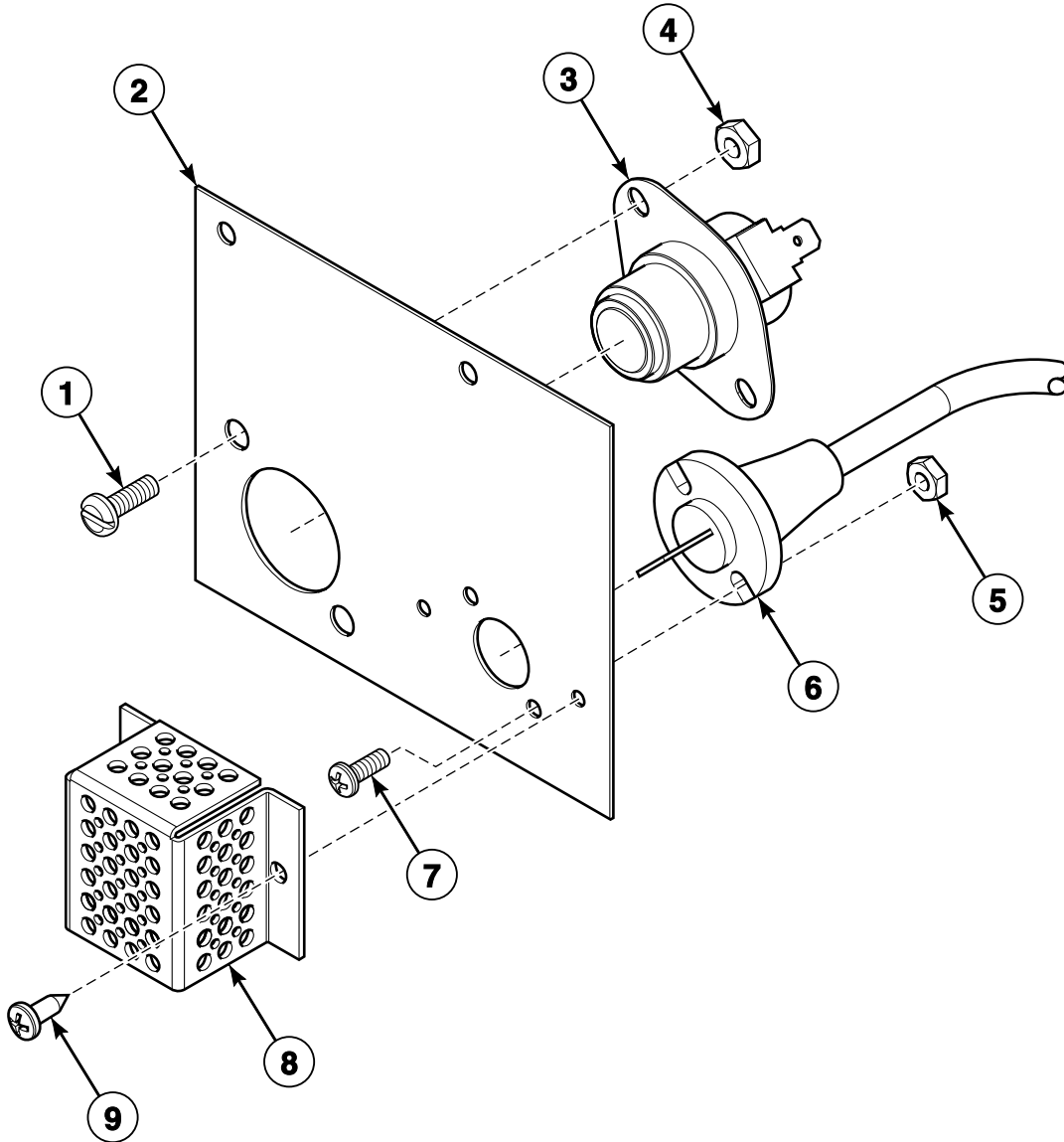


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ProHC Sensor Assembly - Upper Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	TU14724	ProHC Upper Sensor Assembly	
1	TU7733	Screw	8-18 x 1/2 inch long; Self-drilling
2	TU14694	Probe Cover Plate	
3	SB-00952-0	Screw	6-32 x 3/8 inch long
4	TU14693	Upper Probe Mounting Plate	
5	254/00071/10	Temperature and Humidity Sensor	
6	02788	Nut	6-32

ProHC Sensor Assembly - Lower Assembly

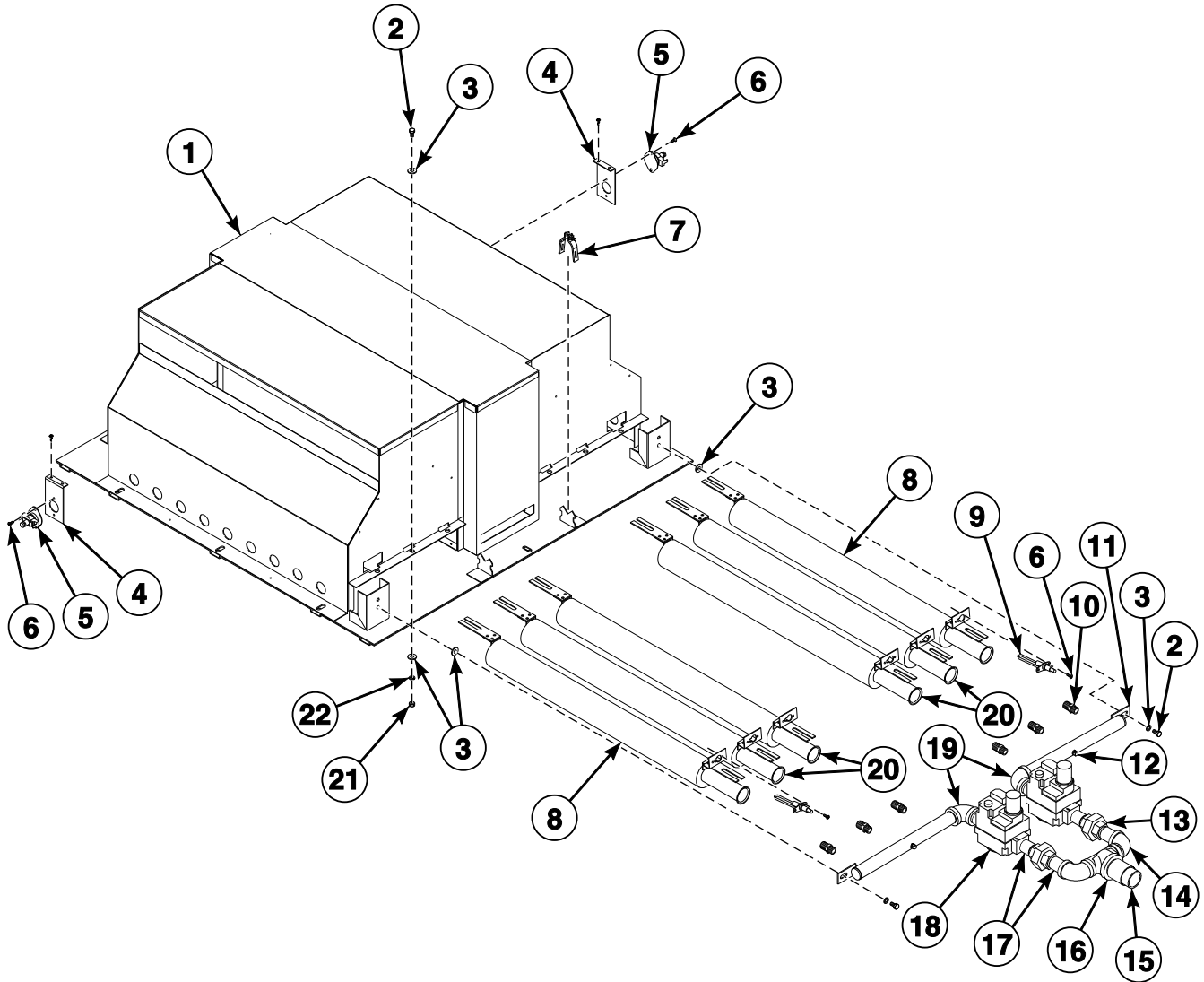


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ProHC Sensor Assembly - Lower Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	SB-00828-0	Screw	8-32 x 1/2 inch long; Machine
2	CA-13067-0	Sensor Bracket	
3	EA-00411-0	Temperature Switch	220 degree
4	TU3266	Nut	8-32; Hex; Brass
5	02788	Nut	6-32; Hex; Brass
6	254/00071/10	Temperature and Humidity Sensor	
7	SB-00952-0	Screw	6-32 x 3/8 inch long
8	TU14694	Probe Cover Plate	
9	TU7733	Screw	8-18 x 1/2 inch long; Self-drilling

Gas Bonnet Assembly



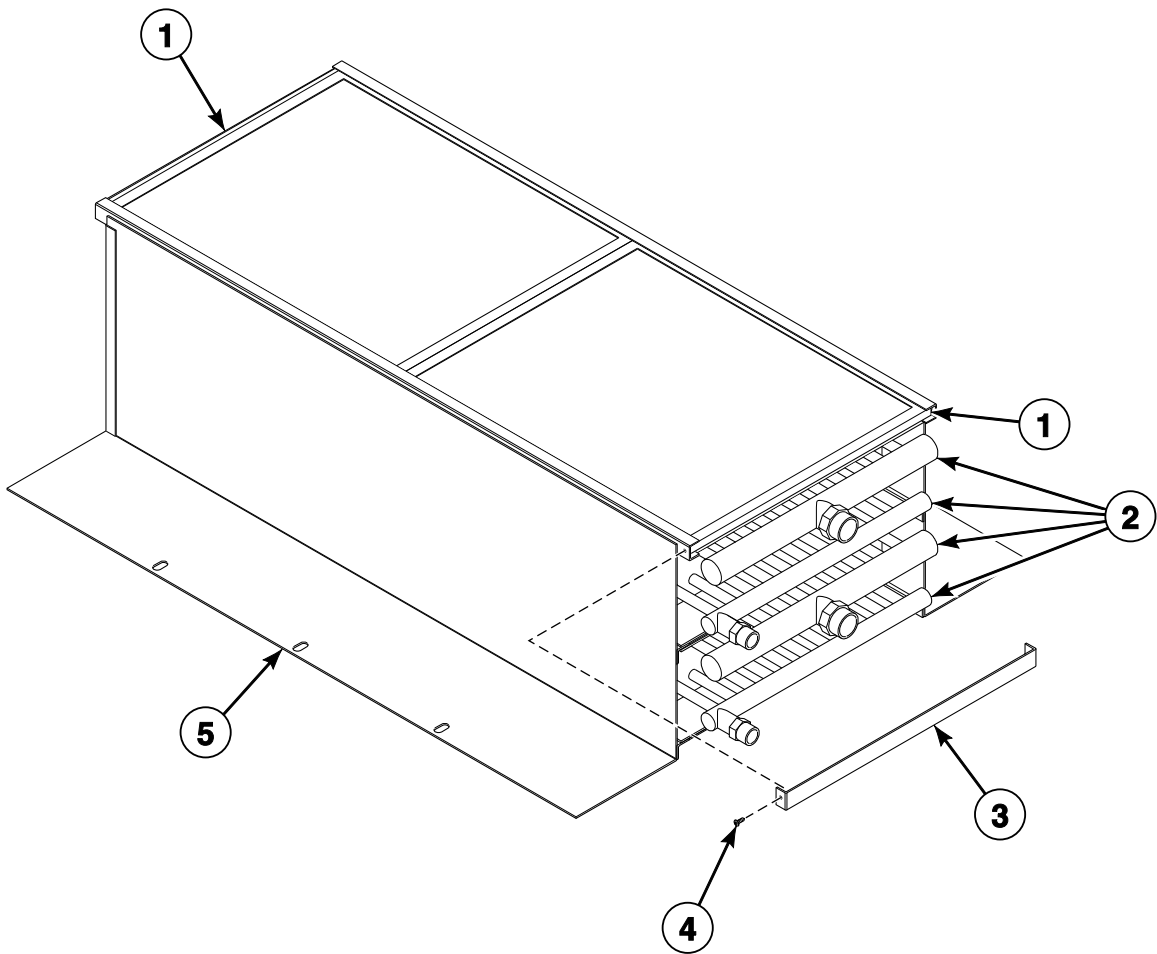
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Gas Bonnet Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	EA-00243-0	Switch	
	GA-00803-0	Suppression Lead	Spark cable
	GA-00765-0P	Igniter Module	Non-CE models; RAM
	GA-11007-0P	Igniter Module	CE models; RAM
	K555	L.P. Conversion Kit	2 required to convert from Natural Gas (N.G.) to Liquid Petroleum Gas (L.P.), in addition to 6 of item 11
1	N/A	Bonnet	Weldment Assembly
2	02422	Screw	1/4-20 x 1/2
3	TU2847	Washer	1/4 inch
4	TU13695	Bonnet Thermostat Mounting Bracket	
5	TU13678	Thermostat	
6	TU7733	Screw	8-18 x 1/2 inch
7	TU2226	Manifold Mounting Bracket Assembly	
8	TU14796	Burner Assembly	
9	GA-00764-0P	Electrode	
10	TU3539	Burner Orifice	
11	TU14463	Gas Manifold	
12	TU10946	Pipe Plug	Manifold
13	M411419	Pipe Union	3/4 inch
14	TU4605	Elbow	3/4 inch
15	N/A	Nipple	1-1/4 x 3 inch
16	N/A	Tee	3/4 x 3/4 x 1-1/4
17	M411417	Pipe Nipple	3/4 inch x 2 inch
18	TUX352P	Gas Valve	3/4 inch; N.G.
	TUX435	Gas Valve	L.P.
19	TU4602	Street Elbow	3/4 inch - 90
20	TU14797	Ignition Burner Assembly	
21	20275	Nut	1/4-20; Hex head
22	03189	Washer	1/4 inch

N/A = Part no longer available

Steam Bonnet Assembly



TMB2682P_D0880

Steam Bonnet Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	TU13517P	Steam Solenoid Valve	
	TUX591P	Steam Solenoid Valve	
1	N/A	Bonnet Weldment	
2	TUX134P	Steam Coil	
3	TU9953	Air Filter	20 x 24 x 1
4	N/A	Filler Plate	
5	TU7733	Screw	8; Self-drilling

N/A = Part no longer available

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